



J.D. Irving, Limited
PURCHASE WOOD SPECIFICATIONS

DOAKTOWN SAWMILL – WHITE PINE SAWLOGS

EFFECTIVE DATE: January 15th, 2022 FBM scale

GENERAL SPECIFICATIONS APPLIED TO ALL GRADES (all diameters are inside bark):

SPECIES	White Pine only
AGE	From May 1 st to Oct. 1 st maximum 10 days old from date cut. Maximum 8 weeks old in winter.
LENGTH	8-foot logs may be up to 10% of a load (by log count). All log lengths must have a minimum of 3” and up to 6” trim. Logs not within length specifications are unacceptable and shall be scaled to the <u>next shorter acceptable length OR rejected.</u>
DIAMETER	8-foot logs must have minimum 10” diameter. All other log lengths must have minimum 8” diameter. No logs over 40” diameter.
DEFECTS	No forked logs. No burned or charred wood. No stain or insect/worm damage. Knots and butt flare trimmed flush with log. Excessively knotty logs will be rejected. All defects will be deducted from scaled volume including damage, rot, sweep, seams, porcupine chews, or other defects. Logs with 50% or more defect volume or more than 1/3 diameter rot will be rejected.

GRADE 16 – GENERAL SPECIFICATIONS, PLUS THE FOLLOWING:

LENGTH	16-foot logs only
DEFECTS	No knots >1” diameter and no knot clusters. Rot must be less than 25% of log diameter. One straight seam is acceptable. No porcupine damage.

GRADE 1 – SAME AS GRADE 16 BUT SHORTER LOG LENGTHS:

LENGTH	8-foot, 10-foot, 12-foot, 14-foot logs
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GRADE 2 – GENERAL SPECIFICATIONS, PLUS THE FOLLOWING:

LENGTH	8-foot, 10-foot, 12-foot, 14-foot, 16-foot logs.
DEFECTS	Red knots acceptable up to 3” diameter. Black knots up to 2” diameter, no knot clusters. Porcupine damage on one face is acceptable.

GRADE 3 – SAME AS GRADE 2, EXCEPT THE FOLLOWING:

DIAMETER	6” minimum
DEFECTS	Knot clusters, porcupine damage, and/or seams must not affect more than 2 faces.

The trucker or producer must notify JDI scale staff of any disputes regarding scale or grade within 24 hours of delivery. Rejected (cull) logs not returned on the truck shall be disposed of. Disputed loads shall be held by JDI for 24 hours to allow inspection. These specifications are subject to change by JDI with minimum notice.

Signed: _____

Brent Thompson

Date: January 11, 2022